

Tips for the F4313 Pipe and F4315 Cigar

Always install the battery with the positive (+) end up in the pipe bowl. Reversing the battery will cause a failure.

If liquid gets into the switch area of the pipe bowl it will cause the switch to fail. This can be avoided by never over filling a cartomizer or installing a refilled cartomizer without letting it sit standing up for a short time to allow any excess liquid to run out. You can also blow through a refilled cartomizer to make sure there is no liquid in the center tube.

Proper Refilling of Cartomizers

- 1: Remove the white cap at end of Cartomizer, remove the washer inside of Cartomizer.
- 2: , hold the cartomizer at a slight angle so you don't get fluid in the center hole and put in about eight drops of e-liquid while turning the cartomizer to get liquid around the batting evenly.
- 3: Set the cartomizer down standing up on the threaded end and leave it sit for at least twenty minutes to allow the liquid to soak in.
- 4: Repeat step 2 with another eight drops.
- 5: Replace the washer with bevel side down and replace the white end cap. It is best at this point to stand the Cartomizer up on the threaded end for at least an hour or two before using again to allow the liquid to fully soak in. Before installing a refilled cartomizer on a battery make sure there is no liquid leaking from the threaded end. This can damage a battery or switch.

We recommend filling three or more at a time then install the seals to have a supply of filled cartomizers on hand.

Although there are many ways shown on UTUBE to refill cartomizers we feel this method has less waste and less cleanup.